

DENSOPOL 60™, DENSOPOL 80™, DENSOPOL 40™,
DENSOCCLAD 50™, DENSOCCLAD 70™, (INCLUDING TROPICAL VERSIONS)

INSTRUCTIONS FOR USE

USE

For the long-term protection of buried pipe, tension rods, tie bars and fittings.

SURFACE PREPARATION

Surfaces must be clean, dry and free from grease. Remove all loose rust, scale and flaking coatings by wire brushing to Swedish Standard St 3 or abrasive blast clean to Swedish Standard Sa 2½.

PRIMING

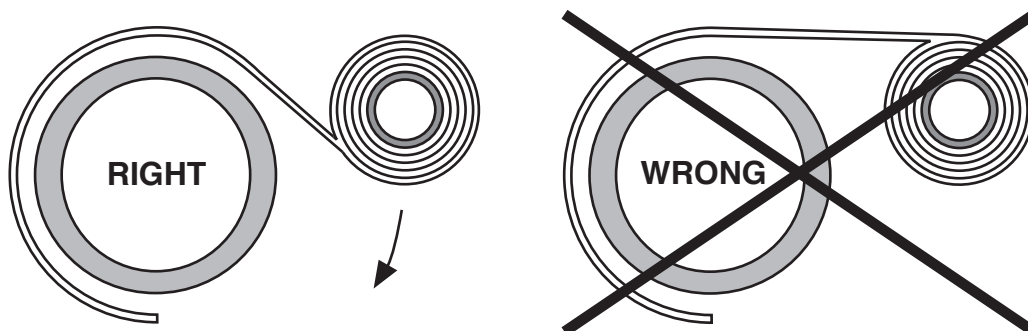
Brush apply one coat of Denso Primer D™ over the entire area to be wrapped. Allow to dry for 20 minutes or until touch dry.

APPLICATION TEMPERATURES AND HOLIDAY DETECTION VOLTAGES

For ease of application, avoid using tape stored under very cold conditions. See Storage overleaf.

		APPLICATION TEMPERATURE		HOLIDAY DETECTION VOLTAGE	
		MINIMUM	MAXIMUM	1 LAYER	2 LAYER
STANDARD	Densopol 60™	+5°C	+45°C	10 kV	15 kV
	Densopol 80™	+5°C	+45°C	10 kV	15 kV
	Densoclad 40™	+5°C	+45°C	5 kV	15 kV
	Densoclad 50™	+5°C	+45°C	10 kV	15 kV
	Densoclad 70™	+5°C	+45°C	10 kV	15 kV
TROPICAL	Densopol 60 HT™	+15°C	+50°C	10 kV	15 kV
	Densopol 80 HT™	+18°C	+50°C	10 kV	15 kV
	Densoclad 40 HT	+15°C	+50°C	5 kV	15 kV
	Densoclad 41 HT	+5°C	+50°C	10 kV	15 kV
	Densoclad 50 HT	+15°C	+50°C	10 kV	15 kV
	Densoclad 61 HT	+15°C	+50°C	10 kV	15 kV
	Densoclad 70 HT	+18°C	+50°C	10 kV	15 kV

DIAGRAM OF CORRECT APPLICATION PROCEDURE





DENSOPOL™ & DENSOCCLAD™ TAPES

APPLICATION (A) PIPES, RODS AND CABLES

Select as wide a width of tape as practical, e.g. 100mm wide for 100mm diameter pipe. Peel back about 0.5m of interleaving and apply the adhesive side of the tape firmly to the pipe. Unroll the tape about 0.5m, peel back the interleaving and wrap the tape spirally ensuring correct alignment. Maintain sufficient tension to ensure that the tape conforms to the surface without gaps. Repeat this, overlapping each turn by at least 25mm or preferably 55% to give double thickness. Start new roll by overlapping the ends by one tape width.

Note: Where longitudinal welds are included in the area to be wrapped, apply a 100mm wide strip of the tape longitudinally over the weld and press into the contours before wrapping.

APPLICATION (B) BUTT WELDED JOINTS

Proceed as detailed above but start and finish wrapping with a minimum of 75mm overlap on to the existing pipe coating either side of the joint area.

APPLICATION (C) COATING REPAIRS

Either cut a circumferential band of the damaged coating and treat as for Butt Welded Joints or cut away and remove loose coating from the damaged area and smooth or chamfer edges. Prime the exposed metal and a circumferential band extending 75mm either side of the damage. Build up the damaged area with patches of tape or Densyl™ Mastic. Wrap the section of pipe as for Butt Welded Joints

FITTINGS

For flanges, couplings and valves etc use Densyl™ Mastic or Denso™ Profiling Mastic to contour over awkward profiles such as Bolt heads and Nuts and to fill voids and provide a smooth profile for wrapping. Use 55% overlap and wrap as for pipes above.

INSPECTION

Ensure that the entire surface is covered with no gaps or air pockets. Ensure that the correct overlap is achieved. Examine adhesion by coupon test 24 hours after wrapping. Holiday test at Voltages recommended overleaf.

STORAGE

Store correct way up in original packaging. Store away from heat and open flames.
Do not store in direct sunlight. In cold conditions, tape may need to be warmed to comply with minimum application temperatures (see above). Standard Grades store between: +5°C and +20°C.
Tropical Grades store between: +5°C and +35°C.

HANDLING

Please refer to Safety Data Sheets for full information.

DISPOSAL

Please minimise or avoid waste wherever possible. Please do not discard waste material, including packaging, in the surrounding environment. Follow all relevant legislation for disposal.

IMPORTANT:

Winn & Coales (Denso) Ltd pursue a policy to develop and continually improve all of our products and therefore information given in these instructions for use is intended as a general guide and does not constitute a warranty, specification or risk assessment. Instructions for use are intended to provide sufficiently detailed information to achieve successful installation in normal circumstances. These guidelines may not cover all circumstances; however, our sales personnel are committed to assisting the user in establishing the suitability of the product for its intended purpose and additional specific information, advice and training (including Safety Data Sheets) is available. It is strongly recommended that installation is conducted with due regard to Health and Safety using a safe system of work, including risk assessments and method statements, in accordance with relevant local statutes and regulations. Equipment used for installation must be suitable for the intended use, maintained in a safe condition, inspected for signs of deterioration, and used by competent personnel. Any conflict between these guidelines and the specific project specifications must be resolved by the user before work commences. All rights reserved.



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