

## Denso Primer D

Specialised primer designed for use with the Denso pipe-wrapping tapes

### Composition

A bitumen based primer solution.

### Uses

Denso Primer D is a low viscosity, fast-drying primer that maintains surface cleanliness of the pipe prior to tape application. It promotes a strong bond development between the substrate and Denso bitumen tapes.

Service Temperature: up to +75°C

### Characteristics

Denso Primer D:

- improves cathodic disbondment resistance,
- provides excellent adhesion of Denso bitumen tapes to the substrate, and
- dries rapidly even in cool conditions.

### Surface Preparation

Surfaces must be clean, dry and free from rust, scale, grease, non-adherent coatings and other contamination. Preferably, the area will be grit blasted or well wire brushed.

### Typical Properties

|                  |                        |
|------------------|------------------------|
| Colour           | Black                  |
| Viscosity        | 200-500 cP             |
| Solid Content    | 58% w/w                |
| Flash Point      | >23°C                  |
| Specific gravity | 0.94                   |
| Drying time      | 10-15 minutes          |
| Surface coverage | 9-11 m <sup>2</sup> /L |
| VOC              | <440 g/L               |

### Application

Thorough stirring of the primer is recommended prior to use. Use a brush or roller to apply the primer. Ensure product container is sealed air-tight between uses. See *Instructions for Use* for additional detail. See Product Safety Data Sheet for recommended safety precautions.

Application Temperature: 0°C to +55°C.

### Availability

5 L, 25 L and 200 L drums.

### Storage Conditions

Store all components upright in original packaging in a cool, dry, area. Keep away from heat, sparks and open flames. Keep container sealed air-tight.

### Waste material

Please apply the waste hierarchy to avoid or minimise waste wherever possible. Please do not discard waste material, including packaging, in the surrounding environment. Follow all relevant legislation for disposal.

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